

Updated Health Risk Assessment for EAF Slag

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September 2023

Outline of Presentation

- I. Relative Bioavailability Study for Manganese (Mn) in EAF Slag
- II. Update of the Health Risk Assessment for Residential Exposure for EAF slag
- III. Responding to the Challenges Posed by EPA to the National Academies Committee
- IV. Future Risk Assessment Work



Slag on road shoulder



NASEM Charge Points Considered in Risk Assessment

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 Selection of the selection

- 1. Chemical and Physical Properties of Slag
- 2. Bioavailability
- 3. Magnitude of human exposure and comparison with epidemiology study data
- 4. Variability of metals by particle size
- 5. Cumulative impact from non-chemical stressors
- 6. Concise characterization of health risk

NASEM Panel Review was Sponsored by EPA with Region 8 as Lead



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Relative Bioavailability (RBA) Study

OXFORD

SOT Society of Toxicology academic.oup.com/toxsci

Toxicological Sciences, 2023, 1–10

https://doi.org/10.1093/toxsci/kfad037 Advance Access Publication Date: April 19, 2023 Research article



Manganese relative oral bioavailability in electric arc furnace steel slag is influenced by high iron content and low bioaccessibility

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In vivo relative bioavailability study

- RBA studies evaluate the relative bioavailability (absorption into tissues) of a chemical (manganese) in an environmental matrix (slag) relative to the bioavailability of the chemical in the form administered in toxicity tests that are the basis of the RfD (diet).
- Published paper was submitted to the NASEM Committee



EAF Slag <150 µm

AIN-93G Cookie Dough Transgenic Rodent Diet

30:1 Dough to EAF Slag, ~1,000 mg/kg Mn

RBA Study Design

| Group | N | Treatment | Approximate Mn Dose mg/kg/day* | Mn Dose from Diet | Mn Dose from Slag | Notes |
|-------|---|---|--------------------------------------|----------------------|----------------------|--|
| 1 | 6 | Untreated (Control) | 0.6 | 0.6 | 0 | Control AIN-93G diet with 10 mg/kg Mn |
| 2 | 6 | Mn-Enriched Diet—Low (250 ppm Mn in diet) | 15.7 | 15.7 | 0 | AIN-93G diet enriched to 250 mg/kg Mn formulated by Bio-Serv |
| 3 | 6 | Mn-Enriched Diet—High (500 ppm Mn in diet) | 31.4 | 31.4 | 0 | AIN-93G diet enriched to 500 mg/kg Mn formulated by Bio-Serv |
| 4 | 8 | EAF Slag—Low + Control Diet | 19.4 | 0.4 | 19 | Control diet + 3.5 g slag doughball with 1000 mg/kg Mn |
| 5 | 8 | EAF Slag— Medium + Control Diet | 24.3 | 0.3 | 24 | Control diet + 6 g slag doughball with 1000 mg/kg Mn |
| 6 | 8 | EAF Slag—High + Control Diet | 36.2 | 0.2 | 36 | Control diet + 8 g slag doughball with 1000 mg/kg Mn |

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Bioaccessibility Test Results

| | Mn | | Fe | | Cr | | |
|--------------|--------------------------|-----------|--------------------------|-----------|--------------------------|-----------|--|
| Sample ID | Concentration (mg/kg) | BA (%) | Concentration (mg/kg) | BA (%) | Concentration (mg/kg) | BA (%) | |
| S1 | 18,000 | 43 | 130,000 | 13 | 1,400 | 15 | |
| S2 | 30,000 | 21 | 140,000 | 11 | 2,700 | 4.8 | |
| S3 | 7,300 | 62 | 35,000 | 27 | 450 | 27 | |
| S4 | 39,000 | 15 | 180,000 | 8.4 | 2,300 | 5.7 | |
| S5 | 11,000 | 55 | 61,000 | 23 | 840 | 31 | |
| Mean | 21,060 | 39 | 109,200 | 16 | 1,120 | 11.1 | |



Mean Doses by Dose Group

| Dose Group (description) | Average Dose from Chow (mg/kg/day) | Average Dose from EAF Slag Doughball (mg/kg/day) | Total Mn Dose (mg/kg/day) | |
|-----------------------------|---------------------------------------|--|------------------------------|-----------|
| 1 (10 ppm Chow) | 0.24 | 0 | 0.24 | |
| 2 (250 ppm Chow) | 9.8 | 0 | 9.8 | higher th |
| 3 (10 ppm Chow) | 20.3 | 0 | 20.3 | EPA's |
| 4 (3.5 g Doughball) | 0.24 | 18 | 18 | Reference |
| 5 (6 g Doughball) | 0.22 | 28 | 28 | Dose |
| 6 (8 g Doughball) | 0.20 | 39 | 39 | |

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Results





- RBA Values of 48% in the liver and 14% in the lung
- Lung is more representative of systemic dose for use in risk assessment
 - Absorption of Mn from EAF
 slag was decreased with
 increasing dose in lung
 - No evidence of Mn absorption
 in brain tissue



Chow Dose Group

30

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Protective Role of Iron in Slag

- Iron and Mn compete for the same absorption transporters
- Although Mn typically out competes iron for binding, the 6-fold higher levels of iron compared to Mn in EAF slag result in increased iron absorption and decreased Mn absorption
- Essentially, high iron content of EAF slag reduces Mn absorption and provides protective effect



20 Mn in Diet (ma/ka/d)

10



2023 Update of the Health Risk Assessment

Submitted for Publication in Risk Analysis Journal

Update of the EAF Slag Risk Assessment

- Probabilistic Risk Assessment (PRA) to calculate excess risk and hazard quotients for all Constituents of Interest (COIs)
 - Evaluated two residential exposure scenarios—the landscape/driveway scenario and the resident near an EAF slag covered rural road
- Used New Model of Mn Relative Bioavailability
- Used New PBPK model for Mn to evaluate potential accumulation of Mn in the brain
- Prepared manuscript for peer-review and publication in the scientific literature.
- Submitted manuscript to NASEM for review







Results

2023 update of the HRA

Metals Concentrations in EAF Slag Current Study

| Metal | Detection Frequency | KM Mean (mg/kg) | 95 UCL (mg/kg) | Maximum (mg/kg) | EPA RSL (mg/kg) |
|-----------|------------------------|--------------------|-------------------|--------------------|--------------------|
| Aluminum | 100% | 25,400 | 28,104 | 63,000 | 77,000 |
| Antimony | 67% | 14.9 | 19.02 | 79 | 31 |
| Arsenic | 36% | 2.24 | 2.806 | 7.3 | 0.68 |
| Barium | 100% | 600 | 661.2 | 1,200 | 15,000 |
| Beryllium | 97% | 2.54 | 2.776 | 4.6 | 160 |
| Cadmium | 69% | 0.812 | 0.96 | 2.2 | 7.1 |
| Calcium | 100% | 193,000 | 204,631 | 320,000 | NA |
| Chromium | 100% | 3,320 | 3,733 | 7,700 | 120,000 |
| CrVI | rVI 90% | | 24.68 | 104 | 0.30 |
| Cobalt | 62% | 4.33 | 5.206 15 | | 23 |
| Copper | 100% | 166 | 191.8 | 415 | 3,100 |
| Iron | 100% | 182,000 | 196,904 | 315,000 | 55,000 |
| Lead | 82% | 14.6 | 17.61 | 160 | 400 |
| Magnesium | 100% | 54,600 | 57,335 | 80,000 | NA |
| Manganese | 100% | 32,900 | 34,952 49,000 | | 1,800 |
| Nickel | 92% | 55.9 | 89.28 | 515 | 1,500 |
| Potassium | 10% | 73.4 | 85.84 160 | | NA |
| Selenium | 82% | 11.9 | 13.14 | 24 | 390 |
| Silver | 72% | 5.21 | 5.863 | 11 | 390 |
| Sodium | 64% | 227 | 261.5 | 690 | NA |
| Thallium | 0% | <1.1 | | 0.51 | 0.78 |
| Vanadium | 100% | 626 | 678.8 | 1,200 | 390 |
| Zinc | 100% | 257 | 398.5 | 2,100 | 23,000 |
| Mercury | 41% | 0.00714 | 0.00845 | 0.031 | 11 |

Calculations from EPA ProUCL

- Constituents of Interest measured above residential RSLs are bolded
- Cr(VI) analyzed by 3060A/7199
- Results for As and T analyzed by EPA method 6020, all others by method 6010

Presence of and levels of CrVI in EAF slag are being investigated

- Higher detection frequency and concentrations measured in 2019 than in previous assessments
- Crushing samples prior to analysis may have resulted in oxidation of CrIII to CrVI in digestion
- CrVI results as reported are used in the HRA but may be revised after analytical QC is complete

2021 Bioaccessibility Data

- Bioaccessibility (BA) testing using EPA Method 1340 conducted on 5 representative EAF slag samples
- Samples were crushed in the lab to prepare samples of <150 µm for analysis—expected to increase solubility of metals due to effect on particle surface chemistry
- CrVI was not tested because previous studies have shown that all results will be non-detect due to reduction to trivalent chromium in the acidic extraction fluid.
- Conservatively assumed that oral bioaccessibility and bioavailability is 100% for CrVI for risk and hazard results presented herein
- For arsenic, EPA equation used to calculate RBA from IVBA
- IVBA = 65%, Calculated RBA = 45% for arsenic in EAF Slag

Toxicity Criteria

| Metal | Comment |
|------------------------|---|
| Antimony | Noncarcinogen—RfC and RfD based on current USEPA IRIS values |
| Arsenic | Carcinogenic and Noncarcinogenic criteria based on current USEPA IRIS values |
| Hexavalent Chromium | Carcinogenic and Noncarcinogenic—EPA RfD and inhalation cancer slope factor from 2022 EPA Draft IRIS file were used. Assumes mutagenic mode of action and used Age-dependent Adjustment Factors. |
| Iron | Only toxicity criteria is oral PPRTV RfD |
| Manganese | Noncarcinogenic—EPA RfD is 0.14 mg/kg-day based on upper-bound of dietary intake, EPA recommends accounting for normal dietary intake, resulting in an RfD of 0.071 mg/kg-day. EPA also recommends a 3-fold modifying factor for non-dietary exposures relating to neonatal and drinking water exposure of 0.024 mg/kg-day. The RfD of 0.071 mg/kg-day is preferred for EAF slag HRA Used ATSDR chronic inhalation MRL (3E-4 mg/m ³) |
| Vanadium | Noncarcinogen—RfC and RfD based on current USEPA IRIS values Assumed that Vanadium in EAF slag is unlikely to be in pentoxide form |

Results Residential Roadside Scenario – Arid Conditions (Fresno met data)—Inhalation only

| | Cancer Risk | | Hazard Ind | lex – Child | Hazard Index – Adult | | |
|------------------------|------------------|------------------|------------------|------------------|----------------------|------------------|--|
| | Target | ≤ 1E-06 | Targe | et ≤ 1 | Target ≤ 1 | | |
| Constituent of | 50 th | 90 th | 50 th | 90 th | 50 th | 90 th | |
| Interest | Percentile | Percentile | Percentile | Percentile | Percentile | Percentile | |
| Antimony | | | 2E-05 | 2E-05 2E-04 | | 7E-05 | |
| Arsenic | 6E-10 | 4E-09 | 1E-04 | 6E-04 | 4E-05 | 2E-04 | |
| Hexavalent Chromium | 3E-09 5E-08 | | 2E-04 | 3E-03 | 6E-05 | 1E-03 | |
| Manganese | | | 1E-01 | 4E-01 | 3E-02 | 1E-01 | |
| Vanadium | | | 5E-03 | 2E-02 | 2E-03 | 8E-03 | |



Results Residential Driveway Scenario

| | Cance | r Risk | Hazard In | dex – Child | Hazard Index – Adult | | |
|---|------------------|------------------|------------------|------------------|----------------------|------------------|--|
| | Target S | ≤ 1E-06 | Target ≤ 1 | | Targe | et ≤ 1 | |
| Constituent of | 50 th | 90 th | 50 th | 90 th | 50 th | 90 th | |
| Interest | Percentile | Percentile | Percentile | Percentile | Percentile | Percentile | |
| Antimony | | | 3E-02 | 2E-01 | 1E-03 | 1E-02 | |
| Arsenic | 2E-07 | 7E-07 | 5E-03 | 2E-02 | 3E-04 | 2E-03 | |
| Hexavalent | 1E-07 | 2E-06 | 4E-03 | 5E-02 | 2E-04 | 4E-03 | |
| Chromium | | | | | | | |
| Iron | | | 7E-02 | 2E-01 | 4E-03 | 2E-02 | |
| Manganese ¹ (RfD = 0.024 mg/kg-day) | | | 3E-01 | 1E+00 | 2E-02 | 1E-01 | |
| Manganese2 (RfD = 0.071 mg/kg-day) | | | 1E-01 | 5E-01 | 7E-03 | 4E-02 | |
| Vanadium | | | 1E-01 | 5E-01 | 8E-03 | 4E-02 | |

Manganese RfD 1 is corrected for background diet and includes 3-fold modifying factor Manganese RfD 2 is corrected for background diet



Probability Distributions for Cancer Risk and Hazard Index





PBPK Modeling of Mn Residential Exposure Scenarios



Mn is paramagnetic and can be seen in an MRI

New Published Model Campbell et al. 2022

- Models exposure from ages 3-60 years
- Sexes combined
- Brain (Globus Pallidus) is target tissue
- New model includes transporter mediated rapid uptake and elimination

PBPK Modeling Results for Residential Exposure Scenarios

| Receptor and | Manganese Concentration (μg/g) | | | | | | | |
|-----------------------------|--|----------|------------|----------|------------|-------------|--|--|
| Percentile | Bra | in | Whole I | Blood | Liver | | | |
| | Driveway | Exposure | tion) | | | | | |
| | Background | Exposure | Background | Exposure | Background | Exposure | | |
| 50 th Percentile | 0 575 | 0.579 | 0 00932 | 0.00940 | 2 66 | 2.68 | | |
| 90 th Percentile | 0.070 | 0.601 | 0.00332 | 0.00983 | 2.00 | 2.76 | | |
| | Roadside Exposure Scenario (Inhalation Only) | | | | | | | |
| 50 th Percentile | 0.575 | 0.575 | 0 00022 | 0.00932 | 2 66 | 2.66 | | |
| 90 th Percentile | 0.575 | 0.576 | 0.00932 | 0.00935 | 2.00 | 2.66 | | |
| | | | | | | IOX SUBALES | | |

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Roadside

3 6 9 12 15 18 21 24 27 30 33 36 39 42 45 48 51 54 57 60



Driveway

3 6 9 12 15 18 21 24 27 30 33 36 39 42 45 48 51 54 57 60

Years

0.6 -

Globus pallidus Mn, µg/g

0.3

PBPK Model Predictions for Globus Pallidus for both scenarios at 90th percentile of exposure

Comparison of PBPK results with NOAELs

The PBPK model predictions for peak Mn in the globus pallidus were slightly increased (as high as 0.6 μ g/g) for residential exposures compared to diet alone (0.58 μ g/g) at age 3 years

Predicted Mn concentrations were lower than NOAELs (0.7-0.9 μ g/g) reported in the literature from human and primate studies (Schroeter et al. 2012; Gentry et al. 2017).

- Incidental slag ingestion exposure was the primary exposure pathway, and inhalation contributed negligibly
- PBPK modeling results support lack of neurological hazard associated with residential exposures to EAF slag



Findings of HRA

Using conservative toxicity criteria, PRA methodology and Mn RBA, measures of *in vitro* BA as relative bioavailability for other metals (except for CrVI), the calculated cancer risks and hazard indices are low

- Assuming CrVI is an oral carcinogen at low exposures, and 100% bioavailability by ingestion, results in a cancer risk of 2E-6 at 90th percentile
- Using EPA's most conservative oral RfD for manganese results in a Hazard Index of 1 at 90th percentile and 0.5 at 50th percentile.
- Inhalation exposure for both driveway/landscape and roadway scenarios is not significant even when using Fresno met data



Current Conclusions



- Current RBA study results support that accumulation of Mn in the brain or other tissues from EAF slag ingestion will not occur even at very high Mn doses. Homeostasis is not overwhelmed and iron in slag has a protective effect.
- Current PRA risk assessment findings do not support an increased hazard posed by EAF slag for residential exposure scenarios as Hazard Indices do not exceed one using more conservative EPA RfD
- The PBPK model provides additional support for findings because Mn levels in the globus pallidus do not exceed NOAELs for neurological effects published by others



NASEM Charge Addressed in Risk Assessment

| NATIONAL CADEMIES Engineering Medicine | About Us | Events | Our Work | Publications | Topics | Engagement | SEARCH Q |
|---|----------|--------|----------|--------------|--------|----------------|----------|
| Electric Arc Furnace Slag: Un from Unencapsulated Uses | derstan | ding H | uman He | ealth Risk | 5 | SHARE f | ¥rin ∞ |

- 1. Chemical and Physical Properties of Slag \bigtriangledown
 - All EAF slag chemical characterization, particle size and SPLP data included in risk assessment
- 2. Bioavailability \bigtriangledown
 - Mn RBA study results and Bioaccessibility using EPA Method 1340 provided
- 3. Magnitude of Human Exposure and Comparison with Epidemiology Study Data 🖂
 - Quantified dose for two scenario, can be compared with occupational epidemiology data
- 4. Variability of metals by particle size \checkmark
 - Provided metal concentrations by particle size from 2011 HRA in supplemental material
- 5. Cumulative impact from non-chemical stressors \checkmark
 - Currently no Risk Assessment Guidelines for Cumulative Impact or Risk Assessment exists
 - Might have been argued that Mn absorption is increased among people who are deficient in iron (anemic or poor diet); however RBA study shows that intrinsic iron content of EAF slag is protective of increased Mn absorption
- 6. Concise characterization of health risk \checkmark



Future Risk Assessment Work

- 1. Respond to journal peer-reviewer comments and publish risk assessment paper
- 2. Respond the NASEM report and recommendations for additional research needs
- 3. Conduct risk assessment for other forms of slag (BF, EAF, Ladle, etc)
- 4. Prepare white sheets to readily communicate risk assessment findings to non-technical stake holders





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Questions?



Thank You!